

## ABSTRACT OF THE DISCLOSURE

To provide a decorative porcelain having a superior stereoscopic feeling and a transcription sheet.

5        An in-glaze decoration piled decorative porcelain having a piled coloring material layer obtained on in-glaze painting on a glazing layer formed on a surface of a porcelain substrate layer, using a pile coloring material including an inorganic pigment and a glass flux. The in-glaze decoration piled  
10        decorative porcelain includes a glass layer of glass with a glass transition temperature of 450°C to 550°C between the glazing layer and the piled coloring material layer, with the glass transition temperature of glass flux in the piled coloring material being 550°C to 700°C .

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